



# RUST BUSTER

**RB7398**

**Rear Frame Crossmember  
2014-2019 GM Pickups**



#### **REQUIRED TOOLS**

Jack Stands or Lift  
Mig Welder  
Paint/Primer  
Hand Grinder  
Cutting Wheel or Torch  
Welding Gloves  
Welding Hood/Shield  
Ear & Eye Protection  
Sockets & Ratchet  
Fire Extinguisher

#### **KIT CONTAINS**

Rear Frame Crossmember

#### **QTY**

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### 1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

**Keep all flammable materials away from the vehicle work area.**

### 2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



### WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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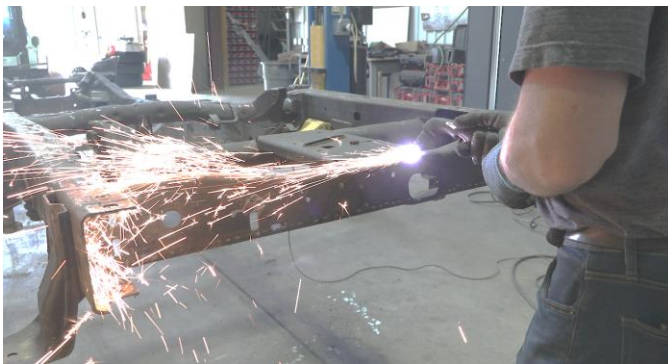
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### 3) **PREPARING FOR YOUR INSTALL**

Lift up or remove your bed.

### 4) **CUT**

Begin by relieving the welds between the spare tire plate and factory rear frame crossmember.



Then, cut out the rear frame crossmember and any obstructions in the work area. You can cut your crossmember in half to make it easier to remove.

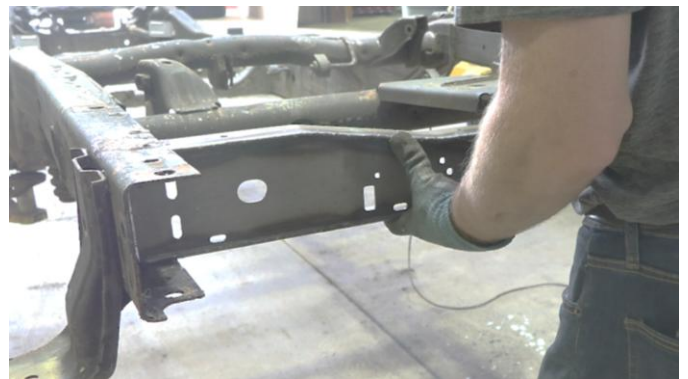


Grind the frame free of rust and debris, revealing bare metal.

Spray the work area with a weld through primer to help prevent against rust development.

### 5) **WELD**

Slide your crossmember into place in between your frame rails.



Then, following proper welding procedures, tack weld your crossmember into place before welding it on fully. Weld 100% around all edges.





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### 6) **PAINT AND PROTECT**

Paint the part with primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

We recommend our Rust Buster Rust Converter & Primer Spray Paint (RB9917).



### 7) **REINSTALL**

Reinstall your bed.