



RUST BUSTER

RB7379

Rear Cab Mount Crossmember
1973-1987 Chevy C/K20 – Standard Cab 8 ft. Bed



REQUIRED TOOLS

Jack Stands or Lift
Paint/Primer
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Ratchet
Fire Extinguisher
Hole Punch
Hammer
Wrench

KIT CONTAINS

Rear Cab Mount Crossmember
M10 Flanged Hex Screw
M10 Flange Locknut

QTY

1
12
12



RUST BUSTER

RB7379 Rear Cab Mount Crossmember 1973-1987 Chevy C/K20 – Standard Cab 8 ft. Bed

1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated “Fire Watch” to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



RUST BUSTER

RB7379 Rear Cab Mount Crossmember 1973-1987 Chevy C/K20 – Standard Cab 8 ft. Bed

3) PREPARING FOR YOUR INSTALL

Lift up your vehicle. Remove any lines or power harnesses from the work area.

4) CUT

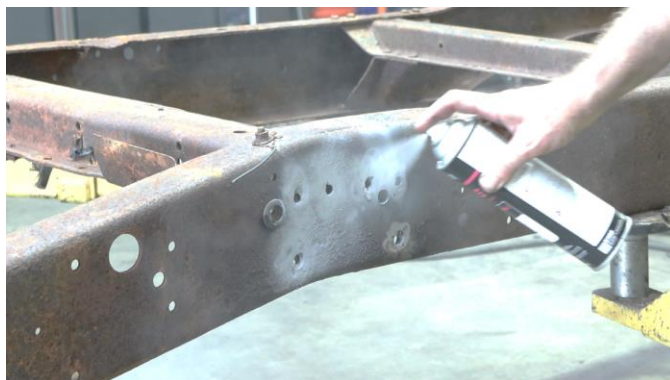
Remove the rivets retaining the factory rear cab mount crossmember. Use a hole punch to punch out the rivets.



Grind the frame free of rust and debris, revealing bare metal.



Spray the work area with a weldable primer to help prevent against rust development



5) INSTALL

Using a hammer, tap your replacement rear cab mount crossmember into place using the frame holes to help with the alignment.





RUST BUSTER

RB7379 Rear Cab Mount Crossmember 1973-1987 Chevy C/K20 – Standard Cab 8 ft. Bed

Once you have your crossmember aligned with the frame holes, insert the included hardware where the rivets were originally located.



Tighten them with a 14mm socket and 15mm wrench.



6) **PAINT**

Paint the part with primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

We recommend our Rust Buster Rust Converter & Primer Spray Paint (RB9917).

